

Technical Data Sheet

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DF1324

Care E1 Acid Catalysing Pigmented Undercoat

DESCRIPTION & USES Two-Component primer (amino-alkyd) for furniture and fittings. DF1324 is formulated

with low formaldehyde binders and low toxicity solvents to reduce risks with usage (contains NO aromatic hydrocarbons or Butanol). This undercoat contains a very high pigment and resin content providing excellent covering power and sanding characteristics for the applicator. DF1324 has superior wetting and sealing properties making it especially suitable for use on MDF board as well as melamine surfaces and

provides an excellent base for all Becker Acroma acid curing pigmented topcoats.

Recommended Application:

For use as a primer under DH390, DH335 & DH311. Furniture, joinery, shop-fitting,

wardrobe & kitchen doors, commercial interiors.

N.B Not recommended for use in wet areas (i.e kitchen benchtops, vanity tops etc)

DRY FILM PROPERTIES

Colour: White

Gloss: N/A

WET PROPERTIES

Solid content: 63% (approx)

Viscosity in drum: 150-160 seconds Ford Cup 4 @ 20°C

Shelf life: 12 months in sealed containers

APPLICATION

Method: Spraying, curtain coating, roller coating

Mixing Ratio: 10 parts DF1324 to 1 part DV311 hardener

Thinning: DT8900 or BECKER22 at 25-35%

(Depending on the type of equipment used)

In hot/humid/rainy conditions NT573 can be added

Pot Life: 1-2 days (approx)

Drying: 3-4 hours at 20°C or 20 minutes at 70°C

NOTES

Contact us for further information

FOR INDUSTRIAL USE ONLY Data shown are mean values and cannot be construed as product specifications. Users are advised to make their own tests to determine the suitability of products for their own purposes.

AUSTRALIAN DISTRIBUTORS FOR SHERWIN WILLIAMS

 WA:
 TWENTY TWO SERVICES P/L
 Tel (08) 9206 0220
 Fax (08) 9206 0974

 NSW:
 CROMA COATINGS
 Tel (02) 9533 9122
 Fax (02) 9533 9299

 VIC:
 CROMA COATINGS VICTORIA
 Tel (03) 9768 2312
 Fax (03) 9768 2389

 QLD:
 CROMA COATINGS QUEENSLAND
 Tel (07) 3386 1000
 Fax (07) 3386 1003

Email info@22croma.com.au
Web www.22croma.com.au