TECHNICAL DATA SHEET



Created July 21, 2006 ajc Revised March 10, 2009 ajc

Phone 08 9446 6333

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Email: hardware@galvins.com.au

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GALVIN CODE: HSBL14 to HSBL80

Available Sizes: 14mm - 152mm 9/16" - 6".

Surface Finish: Bi-Metal – High Speed steel



Purpose: For drilling large diameter holes in:

Solid timber - Hardwood or Softwood

Manufactured panels – MDF or Particle board

Various metals* - Cast Iron, Mild steel or Stainless steel or Non ferrous.

Other materials such as PVC or acrylic sheeting

The blades in this range of holesaws have a maximum depth of cut of 32mm (1 1/4")

*Cutting depends on the correct speed as well as coolant being used. If the correct speed is not used to cut these various materials, a short holesaw life can result. Please check for correct speed to suit the material being cut. A reference is given on the packaging.

> Osborne Park: 39 Howe Street. Bunbury: 12 Sylvan Way O'Connor: 11 Zeta Cres Wangara: U-2 6 Ismail Street Thebarton: 14 Murray Street Lonsdale: 1 Bristol Court

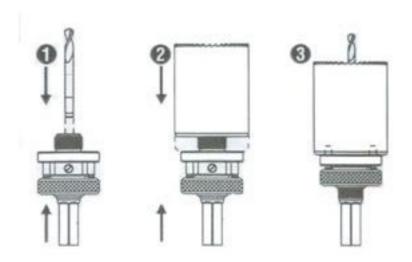
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Hints: The se Hole saws have a maximum depth of cut of 32mm (1 1/4") and are recommended. for driling steels, cast iron, Non-ferrous materials, wood and plastic.

Installation:

- 1.) Ensure the plot dril is firmly held by tightening the grub screw in the arbor.
- 2.) Then screw the hole saw onto the arbor until it bottoms against the shoulder.
- 3.) Next, unscrew the saw until the pins line up with the holes in the holesaw. Engage the pins in the holes. These pins are designed to drive the saw and make it easier to remove...

Accessories available are:

HSBIT – Replacement drill bit to suit holesaw arbour ¼" Diameter x 3-1/4" long

HSARBHEX – Holesaw arbour quick release with 10mm hex shaft, suitable for 32mm to 152mm blades.

HSARB13 – Holesaw arbour quick release with 13mm hex shaft, suitable for 32mm to 152mm blades

HSARB10 – Holesaw arbour with 10mm round shaft, suitable for 14mm to 30mm blades

HSADPBUSH – Holesaw adaptor reducing bush 1/2UNF to 5/8UNF

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